

# Paul Lato



2023 "Le Nouveau Jardin" Sauvignon Blanc

Sanger Vineyard, Santa Ynez Valley



"The 2023 Sauvignon Blanc Sanger Estate Vineyard Le Nouveau Jardin offers an attractive mix of varietal brightness and ripe raciness. Orchard fruit, white flowers, mint, sage and a touch of oak all meld together in this very pretty, layered Sauvignon Blanc. The 2023 is a blend of lots fermented in concrete egg, amphora, French oak and tank. This is such a classy, polished wine."

– **94 pts**, *Antonio Galloni, Vinous*



**Vinification:** Whole cluster pressed. Fermented and aged 8 months in 40% concrete egg, 30% Amphora, 20% neutral oak, and 10% stainless steel.

**Alc:** 13.2%

**Clones:** Clone 1, Musque

**Soil Type:** Elder Loam

**Malolactic Fermentation:** None

**Cases Produced:** 184